```
61.5% ...
         , 3-5
          50%
                               (R&D)
                                                                       R&D
                               )가
                                                            621
                   (
                            2002
                                                           57.7%
        , 2003
                            R&D
     3.4%
                                                                          . 2002
             38.2%
          가
                                      가
                                                                    R&D
                                                                                  (57.3\%)
                                 (50.1%),
                                                             (41.9%),
                                                                                            (38.8\%)
                                   (61.8%.
                                                                     (44.9%),
                                                 )
                                 가
      (27.5%)
                   R&D
                (2003)
                                                            ( : , \%)
 10%
                         1(1.7)
                                      7(2.5)
                                                   6(2.2)
                                                               14(2.3)
 1- 10%
                                      3(1.0)
                         1(1.7)
                                                   3(1.1)
                                                                7(1.1)
2002
                      22(37.3)
                                  117(41.1)
                                                98(35.4)
                                                            237(38.2)
 1- 10%
                      25(42.4)
                                   90(31.6)
                                                99(35.7)
                                                            214(34.5)
 10%
                        9(15.2)
                                   64(22.5)
                                                71(25.6)
                                                            144(23.2)
                         1(1.7)
                                      4(1.3)
                                                                5(0.7)
                                 285(100.0)
                                              277(100.0)
                                                           621(100.0)
                     59(100.0)
                                                               , 2002. 11
    )
            69%가
                                                                           가
                                                                                           (45.6%),
  (23.0%),
                            (8.5\%)
               (11.1\%),
                                                              3-5
              가
                                                         61.5%
   , 3-5
                                                                      2
                                                                                 (11.9\%)
       2003
                                               (56.3%)
                                                         가
(36.2%)
                      (7.5%)
                                                              < Chemical Daily News 2002/12/12>
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