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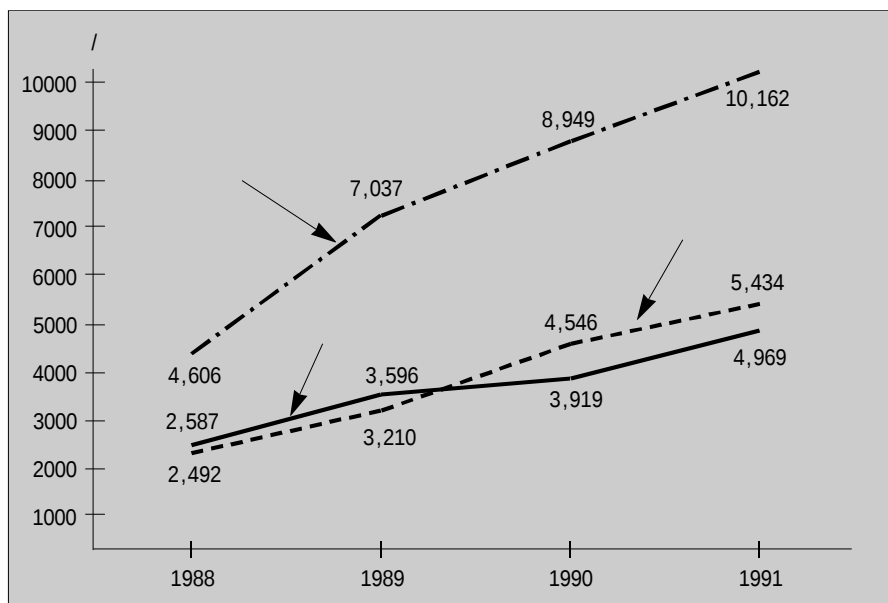
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	1990		1991				1990		1991		
	1,701	17,874	2,057	20,830	16.5		1,174	10,665	1,842	15,480	45.1
	1,015	21,677	898	20,771	4.2		470	4,076	486	3,780	7.3
	516	10,832	839	15,590	44.0		349	3,227	397	3,408	5.6
	287	6,765	343	8,553	26.4		274	2,285	450	3,301	44.5
	509	4,381	669	5,548	26.6		178	1,619	302	2,762	70.6
	—	—	159	2,354	—		264	2,155	174	1,399	35
	185	2,258	160	2,110	6.5		48	433	122	1,148	165.0
	204	1,869	190	1,583	15.3		35	354	109	1,108	213.0
	129	1,784	120	1,196	33.0		134	1,280	12	1,041	18.7
							1,003	8,692	1,075	8,268	4.9
	4,546	67,440	5,434	79,185	17.4		3,919	34,786	4,969	41,695	19.7

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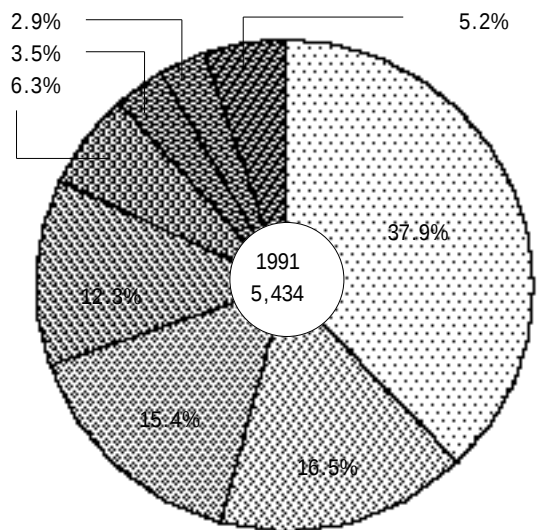
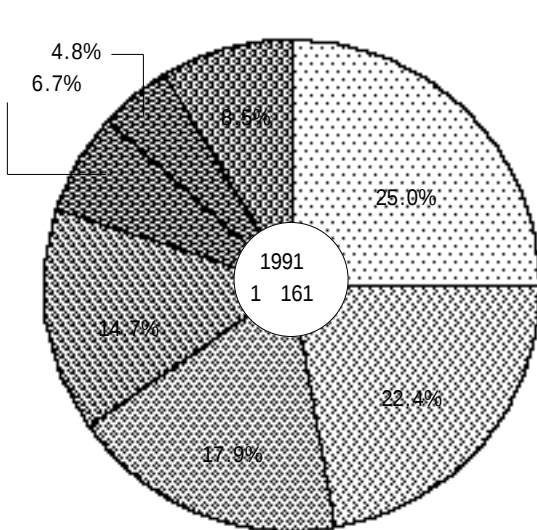
(1991)

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		1/4		2/4		3/4		4/4			
Black	5	40,600	2,814.3	65,955	4,573.7	45,125	2,972.1	48,870	3,277.8	199,550	13,637.9
	P-RS()	51,080	2,196.4	75,130	3,230.6	4,2000	1,806.0	—	—	168,210	7,233.0
	CIBACRON	19,040	3,961.7	62,870	7,730.3	40,380	6,776.8	33,240	4,795.9	155,980	23,264.7
Blue	19	69,260	16,578.7	44,365	11,004.6	39,225	9,569.5	46,375	11,108.6	199,225	48,261.4
	49	21,540	5,570.5	49,765	7,977.3	36,300	5,761.4	40,795	7,524.8	148,400	26,834.0
	160	4,820	1,194.3	13,355	4,008.3	3,405	1,152.9	11,835	3,879.0	33,415	10,234.5
	171	2,990	285.5	—	—	7,480	699.5	6,520	691.2	16,990	1,676.2
Red	158	5,250	1,534.6	6,700	1,824.8	11,150	3,252.7	4,850	1,432.2	27,950	8,044.3
	195	3,850	526.7	5,360	774.0	4,710	683.7	3,850	680.6	17,770	2,665.0
	198	7,100	920.0	5,400	713.8	13,260	1,724.8	8,900	1,071.2	34,660	4,429.8
Yellow	18	18,860	1,424.3	13,760	1,000.7	20,590	1,391.9	10,240	661.0	63,450	4,477.9
	27	—	—	9,800	3,353.3	—	—	3,750	1,257.5	—	—
	95	9,575	1,958.2	21,605	1,862.4	22,420	2,396.4	29,740	2,904.3	—	9,121.3
Orange	12	14,350	1,296.5	17,775	1,351.0	17,330	1,502.9	18,090	1,513.5	67,545	5,663.9
	13	9,020	1,584.7	22,330	3,218.7	13,420	1,941.3	17,010	2,162.8	61,780	8,907.5

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19.5% 가 5434

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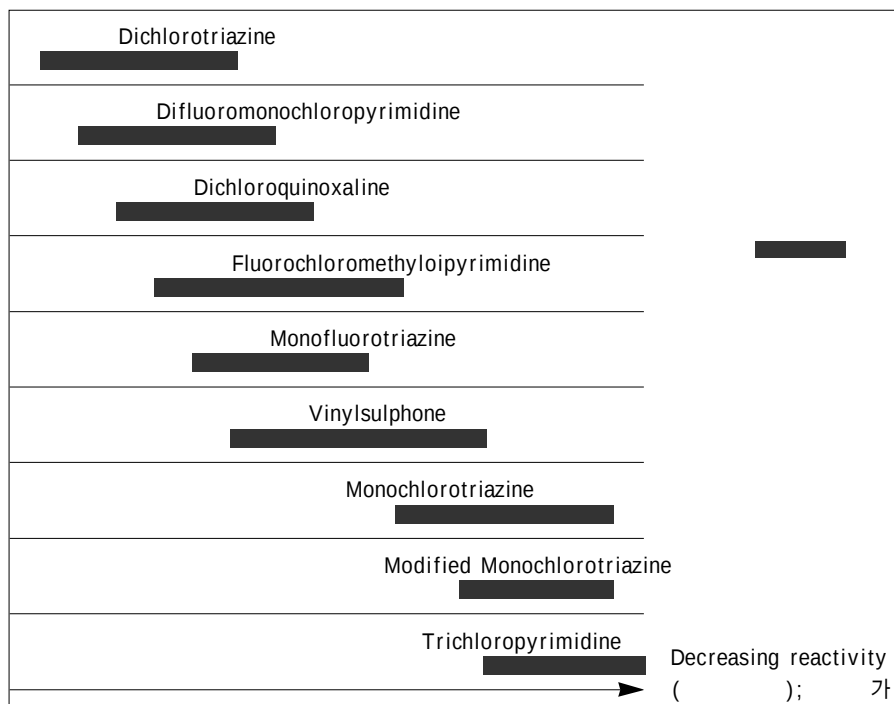
1 5596

90 8947

13.6% 가

90 30% 4969 , 1 627 ,
 11.0% 가 .
 51 49
 (60%)
 40% 가 (11%) (10%), () (8%), (7%)
 , 91 683 90 216
 2 가 , 가
 40% 3 가
 , 92 가
 가 ,
 27%
 가

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37% ,
 , 가 , 91 2057 2083
 76% 가
 Black 5가
 Hoechst(Re-mazol Black B) Sumitomo(Sumifix Black B)
 가 (가) () kg 7~8 , 5
 Black 5 BLK5 Mixed (Synozol

Black HFGR)
Blue 19
Sumitomo
가 kg 24 20
Blue 49 80%
Ciba-Geigy가
Bayer Red 158 , Red 195 · Red 198
Printing Yellow 18 Orange 13
80%
가 가
Bayer · Hoechst · ICI · Ciba-Geigy
Know-how가
< 1992/7/15>