

93~95 91 3917 95 6 5706
 91 138 500 가
 94 169 , 95 185

(: MT/)						
		1991.6	1992.6	1993.8	1994.8	1995.6
Acrylic SF		322	322	360	300	300
		217	217	217	217	217
		539	539	577	517	517
Nylon F		152	154	169	179	179
		307	341	334.1	350	350
		163	163	160.4	127.1	127.1
		-	15	80	90	90
		622	673	743.5	746.1	746.1
Nylon SF		15	15	14.5	25.2	25.2
Polyester F		144	144	210	227	230
		176	184	194	236	236
		188	188	229	297.1	365
		233	245	267.9	268	338
		254	261	310	337	366
		43	44	56	60	60
		11	11	19	22	22
		150	160	206.2	240	314
		107	121	137	167	167
		121	150	210	270	330
		-	130	132.2	214	304
		-	-	-	180	180
		1,427	1,638	1,971.3	2,518.1	2,912
		251	251	251	251	310
		237	237	235	235	250
Polyester SF		504	504	509	530	530
		235	235	355	369	378
		19	19	17.5	-	.*
		1,246	1,246	1,367.5	1,385	1,468
		33	33	33	-	-
Acetate F		18	15	15	15	15
Acetate Tow		20	23	23	23	23
		3,917	4,182	4,744.8	5,230.4	5,706.3

Acrylic SF (: M/T)					
1991	182,832	26,841	154,953	181,794	12,400
1992	187,007	27,576	162,300	189,876	9,531
1993	191,433	27,836	164,126	191,962	9,002
1994	193,457	37,342	160,285	197,627	4,832
1994 1/4	47,413	7,574	42,250	49,824	6,591
2/4	50,420	10,668	38,940	49,608	7,403
3/4	48,189	10,290	39,178	49,468	5,590
4/4	47,435	8,810	39,917	48,727	4,832
1995.	92,900	11,600	76,200	87,800	9,900

Nylon F (: M/T)					
1991	217,478	57,695	154,424	212,119	8,424
1992	233,680	72,464	155,665	228,129	14,182
1993	232,015	66,904	165,103	232,007	14,190
1994	246,093	58,788	193,073	251,861	9,570
1994 1/4	58,143	16,329	45,285	61,614	10,720
2/4	62,441	13,551	51,616	65,167	7,994
3/4	61,156	14,398	47,338	61,236	7,414
4/4	64,353	14,510	48,834	63,344	9,570
1995.	131,200	30,500	102,400	132,900	7,900

) Polyester SF 1995 130 , 1996 280

Polyester F(Polyester Filament)

Polyester F가 가 가 ,
 (Polyester F)

95 Polyester F 가
 Polyester F (Water Jet Loom)
 92 3 8000 95 5 .(1 , 2
 2 2000)
 Polyester F Polyester
 F Polyester F가

Polyester F (: M/T)					
1991	520,276	126,649	394,260	520,909	10,794
1992	585,231	152,193	427,816	580,009	17,223
1993	663,991	199,564	458,458	658,022	23,320
1994	769,651	220,418	556,637	777,055	16,720
1994 1/4	175,594	51,727	125,858	177,585	21,328
2/4	188,582	52,266	140,034	192,300	17,615
3/4	192,897	54,759	138,636	193,395	16,726
4/4	212,578	61,666	152,109	213,775	16,720
1995.	455,000	118,300	333,100	451,400	20,300

Polyester SF (: M/T)					
1991	440,263	24,128	415,921	440,049	11,297
1992	445,453	31,725	411,063	442,788	13,961
1993	489,243	37,632	453,836	491,468	11,737
1994	457,495	41,495	420,222	461,717	7,515
1994 1/4	120,227	10,628	111,865	122,493	9,471
2/4	120,970	9,127	112,564	121,691	8,750
3/4	109,304	10,146	98,407	108,553	9,501
4/4	106,994	11,594	97,386	108,980	7,515
1995.	212,000	18,950	191,000	209,950	9,500

가
 (Caprolactam), Acrylic (AN Monomer) 가
 가
 . 94 Polyester (PTA EG), Nylon
 가
 , 94 95 6
 50%
 가
 가
 가 Polyester 95

91 3917 95 6 5706 ()
 , 93~95 500 가
 Polyester F 91 1427 95 6 2912 4
 100% 가 가 95 96
 가가 가
 , Acrylic SF(Acrylic Staple Fiber) 91 539 93 577
 가 가 517
 Nylon F 93
 Polyester SF 93 120 , 94 20 가 95 80 가 95 96
 280 가
 (+)가 가 Staple
 가
 91 138 94 168 7000 , 95 90
 , 185 Polyester F
 Polyester F
 94 Polyester F 569 가

() 356 62.5%(90 49.6%) .
 96 가 71 64
 (90%)
 , Acrylic SF 94 (Staple 가
) 95 가 , Nylon F 93
 가 94
 Polyester SF 93 94 가
 , 95 .

(: M/T)						
	1990	1991	1992	1993	1994	1995.
Acrylic SF	184,333	182,832	187,007	191,433	193,457	92,900
Nylon F	198,199	217,478	233,680	232,015	246,093	131,200
Nylon SF	4,820	2,708	4,080	4,707	6,076	2,700
Polyester F	474,114	520,276	585,231	663,991	769,651	455,000
Polyester SF	408,280	440,833	445,453	489,243	457,495	212,000
Viscose F	10,585	5,338	2,799	734	-	-
Acetate F	5,155	5,635	6,351	6,140	5,985	3,400
Acetate Tow	7,266	7,000	7,213	7,931	8,439	4,400
	1,292,712	1,382,100	1,471,814	1,596,194	1,687,196	901,600

) 1995. 1~2/4

가 (: /)										
	1994.3	6	9	12	1995.1	3	4	5	6	7
C P L	1,150	1,150	1,250	1,450	1,550	1,550	1,700	1,700	1,700	1,900
P T A	642	665	698	765	892	892	988	988	988	1,091
E G	390	420	450	520	600	600	680	680	680	730
A N	600	650	805	1,000	1,300	1,300	1,500	1,500	1,500	1,600

) PTA 가 , 가 .

(: M/T)								
	Caprolactam		A N		P T A		E G	
1991	244,978	84,942	181,577	22,212	1,001,107	912,902	459,705	90,300
1992	267,946	95,591	183,129	5,071	1,114,476	1,007,312	475,059	240,130
1993	260,763	96,317	182,874	32,258	1,333,361	1,228,989	553,123	266,592
1994	289,680	103,036	191,844	33,856	1,425,750	1,284,613	595,256	268,897

)

Acrylic SF

Acrylic SF(Acrylic Staple Fiber) 91 183 94 193
 가 95 9 3000 가
 Acrylic SF 91 4 3000 94 12 7000
 가 6 .
 Acrylic 가가
 . Acrylic SF 가 Acrylic 가

Nylon F

93

94

가

Nylon F(Nylon Filament)

95

가

F

가

가

가

Polyester F

Nylon F

Polyester F

Nylon F

Nylon

Nylon (: M/T)							
	F	SF		F	SF	T/C	
1991	7,075	967	165	48,411	167	16,262	73,047
1992	13,070	865	252	52,145	400	17,837	84,569
1993	29,810	520	526	55,015	531	18,941	105,343
1994	31,181	1,123	389	54,859	689	19,126	107,367
1995.	22,500	800	350	31,000	340	9,300	64,290

Acrylic SF (: M/T)				
	S F		S F	
1991	43,082	46,731	5,014	94,961
1992	59,780	36,291	7,773	102,889
1993	90,570	30,204	8,961	129,867
1994	127,134	25,991	11,772	165,206
1995.	57,300	14,900	7,400	79,600

Polyester F

Polyester F

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Polyester F

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Polyester F

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가

Polyester (: M/T)							
	F	SF		F	SF	T/C	
1991	56,386	250,455	23,426	181,801	51,929	9,376	532,368
1992	68,666	283,406	18,104	220,143	45,599	9,583	645,501
1993	86,506	360,638	12,885	286,770	43,163	11,275	801,237
1994	104,774	408,936	12,812	381,678	44,522	11,075	963,797
1995.	70,600	194,000	7,000	243,200	21,200	5,200	541,200

) T/C : Tire code

가 (: ¢/1b)									
		1994.7	9	12	1995.1	3	4	5	6
Nylon	F 20d	165	170	175	185	185	180	180	180
	F 70d	135	135	145	155	155	160	160	160
Polyester	F 50d	117	117	122	132	132	132	142	142
	F 75d	94	94	99	109	109	109	119	119
	SF 1.5d	59	64	69	79	79	79	89	89
Acrylic	SF	76	76	80	90	95	108	108	108

Polyester SF

94 Staple 6% 95 가 Staple
가가 가) 가
(가
94 ~ 95 Polyester SF 가 (가
Polyester SF가 가
가
가
가 가 , 1 94 7
Nylon F 20d 165 180 , 70d 135 160
Polyester F 75d 94 119 , Polyester SF 1.5d 59 89
Acrylic SF 76 108
50% 가 가 , 가 1
가 가 95 가
가
Nylon 35%, Acrylic 18%(AN 9
5000 Acrylic 19 50% AN
18%
) , Polyester PTA 90%, EG 45%
가
가 94 ~ 95
, 가 Caprolactam 94 3 1150 95 7 1900 가
PTA 642 1091 (PTA 가), EG 390 730 , AN
600 1600
가 가
95 가
가
< 96 >