94 가 92 BTX 가 128 가 17.1% 가 , 23 4500 5.2%
 가 37 2000 151 15.1% 가

가 (: M/T, %)								
		1991	1992	1993	1994	1995	1994	
								가
		323,000	323,000	323,000	323,000	323,000	372,006	115.2
		30,000	30,000	30,000	30,000	30,000	29,342	97.8
LG		180,000	180,000	180,000	180,000	180,000	137,695	76.5
		100,000	100,000	100,000	100,000	100,000	151,829	151.8
		-	57,000	57,000	57,000	57,000	63,658	111.7
		-	111,000	111,000	111,000	111,000	144,909	130.5
		-	66,000	66,000	66,000	66,000	62,454	94.6
		140,000	140,000	140,000	140,000	140,000	130,128	92.9
		140,000	140,000	175,000	175,000	175,000	192,607	110.1
		44,000	44,000	44,000	44,000	44,000	38,046	86.5
		50,000	50,000	50,000	50,000	50,000	26,986	54.0
		1,007,000	1,241,000	1,276,000	1,276,000	1,276,000	1,349,660	105.8

15 2000 151.8% 가 LG 14 5000
 130.5%, 19 3000 110.1%, 6 4000 111.7%
 100% 가
 141 3000 8.5% 가
 16 9000 155.6% 가
 9 8000 153.3% 가
 가

가 (: M/T, %)								
		1991	1992		1993		1994	
		568,772	931,637	63.8	1,093,015	17.3	1,280,051	17.1
		296,284	280,879	5.2	223,018	20.6	234,558	5.2
		865,056	1,212,516	40.2	1,316,033	8.5	1,514,609	15.1
		535,364	875,363	63.5	1,012,900	15.7	1,009,113	0.4
		12,929	41,423	220.4	66,230	59.9	169,293	155.6
		45,349	14,500	68.0	38,819	167.7	98,334	153.3
		593,642	931,286	26.9	1,117,949	20.0	1,276,740	14.2
		34,124	38,736	13.5	39,152	1.1	48,713	24.4
		844,577	1,197,665	41.8	1,302,148	8.7	1,412,964	8.5
		-32.7	-22.2		-16.1		-9.4	

SM 94 SM 133 7200 7.2% 93
 124 4000 2.6%
 94 가 93 가
 가 SM 가 가
 , SM 93 78 5000 70.2% 94
 79 2000 62.1%

	1991		1992		1993		1994	
Cyclohexane	89,598	13.7	72,933	7.8	105,910	9.5	142,139	11.1
LAB	31,654	4.8	38,352	4.1	44,177	4.0	24,622	1.9
SM	382,264	58.5	740,546	78.8	784,701	70.2	792,283	62.1
MA	13,734	2.1	16,934	1.8	20,241	1.8	22,359	1.8
Phenol	40,258	6.2	48,545	5.2	53,762	4.8	58,357	4.6
Nitrobenzene	1,292	0.2	919	0.1	24,297	2.2	30,562	2.4
Cprolactam	311	0.0	212	0.0	297	0.0	145	0.0
	9,034	1.4	5,744	0.6	45,660	4.1	106,001	8.3
	568,145	87.0	924,185	98.3	1,079,045	96.5	1,176,468	92.1
	84,948	13.0	15,955	1.7	38,904	3.5	100,272	7.9
	653,093	100.0	940,140	100.0	1,117,949	100.0	1,276,740	100.0

14 2000 93 10 6000 34.2% 가
 93 9.5% 94 11.1%
 가 93 4 94 10 150% 가
 7.9% 93 3.5% 2 가
 MDI Nitrobenzene 93 2 4000 94 3 1000 25.8%
 93 2.2% 94 2.4%
 LAB 93 4 4000 94 2 5000 44.3% 가
 93 4.0% 94 1.9%
 93 5 4000 94 5 8000 8.5% 가 93
 4.8% 94 4.6%

SM
 SM 92 78.8%
 93 70.2%
 94 62.1%
 SM
 20 , 17
 7000 , 20 ,

25

NCC SM 가 가
BTX

가

가 94 200 7 300 가
 95
 94 1 225 235 가 5 265 275 7 305
 315 , 10 325 335 , 12 355 365 , 95 1 365 375
 가 가 94 12 가 가 110
 가 C&F 365

95 SM 가
 , () 94 133 8000 94 127 7000 4.8% 가가
 가 가 CP가 가
 94 151 1000 3.8% 가 156 8000

가 95 4 가
 USCP + 3.03 USCP + 12 95 1
 94 가 95
 95 1 가 26 26 9000 3.46%, 2 28 4000 29
 4000 3.52%, 3 23 6000 24 6000 4.24%
 95 7 가 285 290 200 가