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(1998)

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Needle Punching		67	58	76	66	32	299
		41	85	34	141	5	306
		108	143	110	207	37	605
Chemical Bonding ()		15	12	26	2	28	83
		23	33	4	-	6	66
		38	45	30	2	34	146
Chemical Bonding ()		15	9	14	1	27	66
		14	25	20	10	5	74
		29	34	34	11	32	140
Thermal Bonding		10	3	11	1	1	26
		9	13	2	-	-	24
		19	16	13	1	1	50
Stitch Bonding		-	-	-	-	-	-
		1	1	1	-	-	3
		1	1	1	-	-	3
()		53	61	70	34	65	283
		90	112	24	25	3	254
		143	173	94	59	68	537
		160	143	197	104	153	857
		178	269	85	176	19	727
		338	412	282	280	172	1,484
(%)		43.34	34.71	69.86	37.14	88.95	51.01
		52.66	65.29	30.14	62.86	11.05	48.99

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