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96

90

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20% 가

94

2 1350

93 1 6770

27.3%

94

11 4500

93 1 460

9.5% 가

가

가

94 1 7440

81.7%

, 93 88.1%

94

「 ( ) 」

가

가

C/S

26.5% · LG 18.4%

94

5648

26.5%

, LG

3919

18.4%

| ( : 1000 , %) |               |               |               |               |               |
|---------------|---------------|---------------|---------------|---------------|---------------|
|               | 1990          | 1991          | 1992          | 1993          | 1994          |
|               | 994,693,449   | 1,189,974,303 | 1,379,481,799 | 1,723,705,802 | 2,207,296,994 |
|               | 992,644,833   | 1,187,766,384 | 1,357,183,324 | 1,676,789,232 | 2,135,121,165 |
|               | 12,540,616    | 15,484,800    | 34,839,087    | 62,429,567    | 96,789,708    |
|               | 1,005,185,449 | 1,203,251,184 | 1,392,022,411 | 1,739,218,799 | 2,231,910,873 |
|               | 10,492,000    | 13,276,881    | 12,540,612    | 15,512,997    | 24,613,879    |
|               | 98.7          | 98.7          | 97.5          | 96.4          | 95.7          |
|               | 1.3           | 1.3           | 2.5           | 3.6           | 4.3           |

1558

7.3%

1128

5.3%,

1098

5.1%

1000

5

62.6%

가 893

4.1%,

687

(3.2%),

635

(2.9%),

630

622

10

42

93

1

4

· LG

5

93

7

5

| ( ) |             |             | ( : , 1000 , %) |             |             |        |
|-----|-------------|-------------|-----------------|-------------|-------------|--------|
|     | 1993        | 1994        |                 | 1993        | 1994        |        |
|     | 20,587,480  | 22,685,371  | 10.2            | 30,018,292  | 39,281,294  | 309    |
|     | 2,055,939   | 1,413,026   | 31.3            | 865,926     | 3,013,179   | 248.0  |
|     | 9,132,182   | 12,698,725  | 39.1            | 15,163,300  | 26,649,464  | 75.8   |
|     | 7,265,436   | 5,197,757   | 28.5            | 10,853,734  | 9,284,408   | 14.5   |
|     | 2,066,822   | 2,303,428   | 11.5            | 2,969,975   | 37,46,246   | 26.1   |
|     | 67,101      | 1,072,435   | 1498.2          | 165,357     | 2,587,997   | 1465.1 |
|     | 1,101,821   | 10,237,352  | 829.1           | 1,797,808   | 17,622,628  | 880.2  |
|     | 737,709     | 646,703     | 12.3            | 332,130     | 249,940     | 24.8   |
|     | -           | -           | -               | -           | -           | -      |
|     | -           | -           | -               | -           | -           | -      |
|     | 364,112     | 9,590,619   | 2534.0          | 1,465,678   | 17,372,688  | 1085.3 |
|     | 21,532,009  | 25,369,181  | 17.8            | 69,184,592  | 100,897,622 | 45.8   |
|     | 8,739,001   | 9,011,291   | 3.1             | 14,147,796  | 16,300,559  | 15.2   |
|     | 1,249,786   | 1,754,450   | 40.4            | 5,286,873   | 9,228,019   | 74.6   |
|     | 6,617,658   | 6,665,749   | 0.7             | 30,310,156  | 40,599,439  | 34.0   |
|     | 4,614,171   | 7,602,709   | 64.8            | 19,966,981  | 34,164,432  | 71.1   |
|     | 40,876      | 97,283      | 138.0           | 141,477     | 327,747     | 131.7  |
|     | 270,517     | 237,699     | 12.0            | 331,309     | 277,426     | 16.3   |
|     | 9,958,102   | 8,030,473   | 19.4            | 35,646,231  | 40,929,396  | 14.8   |
|     | 8,205,158   | 6,809,672   | 17.0            | 30,255,461  | 35,339,406  | 16.8   |
|     | 1,722,926   | 1,104,549   | 35.9            | 5,246,513   | 5,025,005   | 4.2    |
|     | -           | -           | -               | -           | -           | -      |
|     | -           | -           | -               | -           | -           | -      |
|     | 30,018      | 116,252     | 287.3           | 144,257     | 564,985     | 291.7  |
|     | 273,660,217 | 275,769,496 | 0.8             | 253,126,601 | 315,204,201 | 24.5   |
|     | 7,603,013   | 8,167,366   | 7.4             | 10,267,994  | 9,200,509   | 10.4   |
|     | 19,841,099  | 20,082,950  | 1.2             | 40,961,790  | 42,584,122  | 4.0    |
|     | 2,860,364   | 3,871,690   | 35.4            | 2,463,642   | 3,069,983   | 24.6   |
|     | 24,282,053  | 24,116,023  | 0.7             | 15,898,084  | 16,819,926  | 5.8    |
|     | 54,400,597  | 46,757,555  | 14.1            | 36,158,340  | 44,942,310  | 24.3   |
|     | 149,203,924 | 150,517,457 | 0.9             | 114,730,002 | 152,503,605 | 32.9   |
|     | 208,912     | 215,627     | 3.2             | 569,312     | 1,364,189   | 139.6  |
|     | 476,342     | 505,327     | 6.1             | 1,731,669   | 2,049,938   | 18.4   |
|     | 4,025,023   | 9,033,975   | 124.4           | 7,932,239   | 16,049,902  | 102.3  |
|     | 6,145,469   | 7,352,684   | 19.6            | 14,286,043  | 17,894,162  | 25.3   |
|     | 121,161     | 148,377     | 22.5            | 383,441     | 562,783     | 46.8   |
|     | 1,146,310   | 1,394,933   | 21.7            | 658,778     | 1,761,895   | 167.4  |
|     | 275,590     | 624,243     | 126.5           | 1,338,729   | 2,611,063   | 95.0   |
|     | 2,981,289   | 3,070,360   | 3.0             | 4,711,656   | 4,824,696   | 2.4    |
|     | 698,273     | 1,526,738   | 118.6           | 2,591,112   | 5,394,840   | 108.2  |
|     | 254,895     | 800,441     | 214.0           | 1,402,854   | 3,401,373   | 142.5  |
|     | 153,398     | 105,697     | 31.1            | 329,490     | 214,885     | 34.8   |
|     | 289,980     | 620,600     | 114.0           | 786,768     | 1,778,582   | 126.1  |
|     | 55,143,347  | 69,101,915  | 25.3            | 255,020,777 | 369,260,044 | 44.8   |
|     | 999,396     | 1,275,523   | 27.6            | 6,043,066   | 9,504,454   | 57.3   |
|     | 2,059,090   | 1,922,226   | 6.6             | 13,256,950  | 14,119,192  | 6.5    |
|     | 21,127,920  | 25,490,584  | 20.6            | 76,114,212  | 111,780,849 | 46.9   |
|     | 20,897,071  | 28,270,645  | 35.3            | 119,100,668 | 164,494,946 | 38.1   |
|     | 4,878,713   | 6,538,877   | 34.0            | 29,529,480  | 37,526,742  | 27.1   |
|     | 139,679     | 302,075     | 116.3           | 620,441     | 692,272     | 11.6   |
|     | 4,203,942   | 4,432,062   | 5.4             | -           | 7,268,247   | -      |
|     | 837,536     | 869,923     | 3.9             | 3,979,332   | 3,873,331   | 2.7    |
|     | 14,206,016  | 13,976,769  | 1.6             | 10,584,690  | 11,149,822  | 5.3    |
|     | 6,291       | 13,600      | 116.2           | 6,435       | 47,393      | -      |
|     | -           | 2,478       | -               | -           | 3,098       | -      |
|     | 10,432,217  | 9,603,501   | 7.9             | 8,792,447   | 8,855,589   | 1.1    |
|     | 72,764      | -           | -               | 72,837      | -           | -      |
|     | 3,331,326   | 4,342,570   | 30.4            | 1,319,434   | 2,185,727   | 65.7   |
|     | 88,862      | 14,620      | 83.6            | 149,972     | 28,015      | 81.3   |
|     | 274,556     | 243,565     | 11.3            | -           | -           | -      |
|     | 17,387,279  | 31,507,930  | 81.2            | 77,739,737  | 133,663,626 | 71.9   |
|     | 10,970,230  | 17,540,617  | 59.9            | 50,171,054  | 74,986,487  | 49.5   |

|  |               |               |       |               |               |       |
|--|---------------|---------------|-------|---------------|---------------|-------|
|  | 856,994       | 507,169       | 40.8  | 1,325,290     | 1,175,970     | 11.3  |
|  | 5,560,055     | 13,398,714    | 141.0 | 26,243,393    | 57,420,314    | 118.8 |
|  | -             | -             | -     | -             | -             | -     |
|  | -             | 61,430        | -     | -             | 80,855        | -     |
|  | 619,614,980   | 670,749,452   |       | 852,685,060   | 988,673,208   | 16.0  |
|  | 60,665,099    | 82,126,029    | 35.4  | 101,495,081   | 139,189,330   | 37.1  |
|  | 8,676,047     | 10,371,219    | 19.5  | 16,959,702    | 23,128,575    | 36.4  |
|  | 316,232,199   | 324,438,765   | 2.6   | 423,451,850   | 509,040,441   | 20.2  |
|  | 710,532       | 365,458       | 48.6  | 1,466,019     | 1,350,603     | -7.9  |
|  | 10,340,077    | 22,263,067    | 116.1 | 40,559,454    | 45,462,123    | 12.1  |
|  | 21,789,426    | 16,572,559    | 23.9  | 12,895,610    | 15,636,984    | 21.3  |
|  | 195,089,468   | 210,182,402   | 7.7   | 233,057,088   | 231,608,209   | 0.6   |
|  | 3,820,809     | 3,620,874     | 5.2   | 19,839,266    | 21,309,735    | 7.4   |
|  | 1,708,264     | 683,576       | 60.0  | 1,075,119     | 1,402,353     | 30.4  |
|  | 619,059       | 125,503       | 79.7  | 1,885,871     | 544,855       | 71.1  |
|  | 11,803,109    | 16,104,006    |       | 88,466,332    | 112,672,076   | 27.4  |
|  | 2,377,656     | 4,235,836     | 78.2  | 14,724,347    | 19,136,306    | 30.0  |
|  | 268,049       | 929,436       | 246.7 | 834,197       | 4,932,792     | 491.3 |
|  | -             | -             | -     | -             | -             | -     |
|  | 9,157,404     | 10,938,734    | 19.5  | 72,907,788    | 88,602,978    | 21.5  |
|  | 1,045,692,633 | 1,145,058,683 |       | 1,676,789,232 | 2,134,748,746 | 27.3  |

11 8 .

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12 23 .

94 93

가,

94 20 81.3% 93 88.1% 6.8%

5 15

93 .

10% 93

가 20% ,

가

가

가, .

10 .

5000 26.5%

, 3000 5000 LG 18.4%

1000 3000 3 17.7%, 500 1000 6

(19.1%), 100 500 14 (13.1%), 50 100 7

(2.3%), 10 50 21 (2.1%), 10 42 (0.8%) .

가 94

가

. 94

1008 9762 93 691 8459

45.8%

93 147.4%

가 94 880.2%

93 37.2%

94

50 , 108.2%

94 9886 7320 93 8526 8506 16.0%

가

| ( ) ( : 1000 , 100 , %) |         |         |         |         |       |      |
|-------------------------|---------|---------|---------|---------|-------|------|
|                         | 1993    |         | 1994    |         |       |      |
|                         |         |         |         |         |       |      |
| L G                     | 263,977 | 475,992 | 267,942 | 564,823 | 18.6  | 26.5 |
|                         | 189,931 | 316,078 | 192,542 | 391,918 | 23.9  | 18.3 |
|                         | 55,054  | 137,255 | 60,472  | 155,815 | 13.5  | 7.3  |
|                         | 84,466  | 85,362  | 66,311  | 112,899 | 32.2  | 5.2  |
|                         | 33,935  | 54,901  | 33,935  | 54,901  | 100.0 | 5.1  |
|                         | 30,782  | 79,045  | 30,781  | 79,044  | 13.0  | 4.1  |
|                         | 30,680  | 62,248  | 30,679  | 62,247  | 10.4  | 3.2  |
|                         | 26,000  | 35,865  | 32,336  | 63,544  | 77.1  | 2.9  |
|                         | 31,274  | 54,194  | 29,684  | 63,051  | 16.3  | 2.9  |
|                         | 31,743  | 51,335  | 48,484  | 62,275  | 21.3  | 2.9  |
|                         | 13,050  | 39,109  | 22,380  | 61,780  | 57.9  | 2.8  |
|                         | 7,808   | 18,260  | 10,807  | 33,474  | 83.3  | 1.5  |
|                         | 47,513  | 34,059  | 47,513  | 33,183  | 2.5   | 1.5  |
|                         | 10,977  | 24,359  | 10,358  | 29,098  | 19.4  | 1.3  |
|                         | 9,445   | 14,670  | 13,267  | 23,716  | 61.6  | 1.1  |
|                         | 9,215   | 18,464  | 10,977  | 21,149  | 14.5  | 0.9  |
|                         | 20,243  | 18,684  | 20,300  | 19,777  | 5.8   | 0.9  |
|                         | 26,641  | 19,284  | 18,650  | 16,888  | 12.4  | 0.7  |
|                         | 20,364  | 12,539  | 16,317  | 16,856  | 34.4  | 0.7  |
|                         | 1,840   | 4,495   | 30,137  | 16,516  | 267.4 | 0.7  |
|                         | 17,880  | 15,714  | 16,576  | 16,231  | 3.2   | 0.7  |
|                         | 4,314   | 9,379   | 4,644   | 14,211  | 51.5  | 0.6  |
|                         | 3,982   | 4,276   | 11,077  | 13,582  | 217.6 | 0.6  |
|                         | 7,733   | 9,026   | 12,804  | 13,059  | 44.6  | 0.6  |
|                         | 1,981   | 10,523  | 8,642   | 11,606  | 10.3  | 0.5  |
|                         | 7,148   | 5,497   | 7,984   | 9,350   | 70.1  | 0.4  |
|                         | 6,112   | 10,207  | 5,133   | 8,255   | 19.1  | 0.3  |
|                         | 3,294   | 6,680   | 3,608   | 7,629   | 14.2  | 0.3  |
|                         | 6,546   | 6,282   | 6,967   | 6,715   | 6.8   | 0.3  |
|                         | 4,076   | 2,239   | 3,431   | 6,284   | 180.6 | 0.2  |

93 50.9% 94 46.3% 4.5%

94 1391 8933 93 1014 9508 37.1% 가 가

94 13 5060 93 14 6601

7.9%

가

가

가

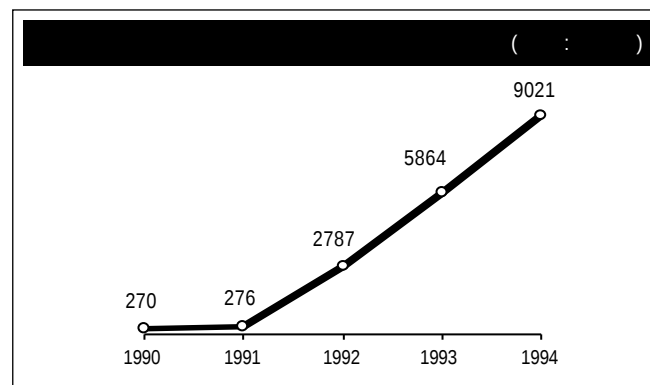
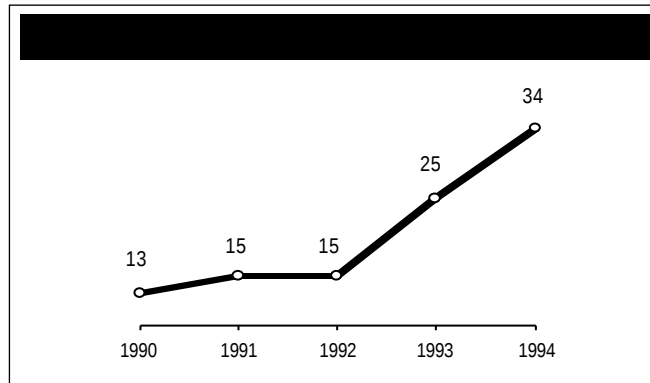
90 91 270

92 2787 , 93 5864 가 94 9021

90 1311 91 1659 , 92 1567 , 93 1939 ,

94 32076 5 2.4 가 90 1582 93  
7803 , 94 1 2098 7.6 가

91 1.3% 92 2.5%, 93 3.6% 94 4.3%  
95 5%  
92  
94 6040 19.6%  
1 93 6082 0.7%



2 93 103 302 193.1%  
LG 240 93 104 130% 3  
93 17 215 1144.4% 4  
106.9% 211 , 5  
80.9%가 202 7  
157 (983.6%), 100 (228.9%), 94  
(302.9%)  
가  
10%  
, 94 가  
가  
가  
10 93  
가

가 ,

, 94 2 (SPB)

95  
10  
LG 94 600  
LG 95 1000  
3

| ( : , %) |     |              |              |         |        |
|----------|-----|--------------|--------------|---------|--------|
|          |     | 1993         | 1994         |         |        |
| 1        | L G | 6,082,000.0  | 6,040,344.9  | 0.7     | 19.63  |
| 2        |     | 1,031,222.6  | 3,022,512.0  | 193.1   | 9.82   |
| 3        |     | 1,046,726.0  | 2,047,776.0  | 130.0   | 7.83   |
| 4        |     | 172,814.1    | 2,150,411.9  | 1,144.4 | 6.99   |
| 5        |     | 1,021,340.0  | 2,113,716.8  | 106.9   | 6.87   |
| 6        |     | 2,098,109.6  | 2,105,141.4  | 0.3     | 6.84   |
| 7        |     | 1,120,000.0  | 2,026,030.3  | 80.9    | 6.59   |
| 8        |     | 1,491,872.0  | 1,637,910.0  | 9.8     | 5.32   |
| 9        |     | 145,792.0    | 1,579,832.0  | 983.6   | 5.13   |
| 10       |     | 1,118,379.3  | 1,520,983.9  | 36.0    | 4.94   |
| 11       |     | 1,080,394.2  | 1,015,689.2  | 5.9     | 3.30   |
| 12       |     | 304,212.4    | 1,000,740.5  | 228.9   | 3.25   |
| 13       |     | 1,052,321.0  | 975,149.6    | 7.3     | 3.17   |
| 14       |     | 531,265.8    | 786,025.4    | 47.9    | 2.55   |
| 15       |     | -            | 633,700.0    | -       | 2.06   |
| 16       |     | -            | 297,164.7    | -       | 0.97   |
| 17       |     | 275,320.0    | 285,444.0    | 3.7     | 0.93   |
| 18       |     | 92,905.3     | 188,751.2    | 103.2   | 0.61   |
| 19       |     | -            | 180,223.4    | -       | 0.59   |
| 20       |     | -            | 143,000.0    | -       | 0.46   |
| 21       |     | 213,337.6    | 141,011.8    | 33.9    | 0.46   |
| 22       |     | 23,500.0     | 94,685.0     | 302.9   | 0.31   |
| 23       |     | 71,587.6     | 92,984.1     | 29.9    | 0.30   |
| 24       |     | 71,349.0     | 92,320.5     | 29.4    | 0.30   |
| 25       |     | 149,066.1    | 88,229.9     | 40.8    | 0.29   |
| 26       |     | -            | 30,980.0     | -       | 0.10   |
| 27       |     | 13,342.2     | 28,165.0     | 111.1   | 0.09   |
| 28       |     | -            | 23,035.0     | -       | 0.07   |
| 29       |     | -            | 21,872.0     | -       | 0.07   |
| 30       |     | 114,547.9    | 20,935.0     | 81.7    | 0.07   |
| 31       | 가   | -            | 14,374.4     | -       | 0.05   |
| 32       |     | -            | 5,100.0      | -       | 0.02   |
| 33       | 가   | 7,762.7      | 2,062.6      | 73.4    | 0.01   |
| 34       |     | -            | 1,043.0      | -       | 0.00   |
| 35       |     | 38,080.0     | -            |         |        |
| 36       |     | 24,000.0     | -            |         |        |
|          |     | 19,391,247.3 | 30,767,348.5 | 58.67   | 100.00 |

90 90 13 91 92 15 , 93  
25 , 94 34 ,  
가  
94 1 2098 93 7803 55.04% 가,  
가  
가 가 93 394 231.3% 가 1307  
93 28.6%  
가 680 , 3 93 30 가 642

4 93 208 137.6% 495  
 93 10 가 374  
 , 5 6 93 185 98.7%  
 가 368 LG 320 , 가 310 , 262 , 240  
 93 662 1 94 195  
 70.4% 94  
 198 , 165 11 17  
 100 29  
 64.1% 31 18.2% , 50  
 100 50 76 15.4%  
 10 69 2.3% 60  
 82.3%  
 90 39 91 45 가 ,  
 92 103 93 195 , 94 205 가  
 93 200% 가 LG  
 25 , 93  
 14

90%가  
 LG  
 E  
 Hyaluronic Acid,  
 SOD ( ) Flavonoid , (HGSQ),  
 LG SOS  
 ,  
 (Bees Wax)  
 GMS(Glyceryl Mono Stearate)  
 15 Mud 7  
 Aduress Mud  
 , 100 3Cm가  
 C 가  
 Polybutene  
 가 가

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< 1995/7/10>