

< /PVC>

가 “ ”

PS/EPS

PS 가 가

PS 가 90

PS(EPS) 82 7 4900 92 72 6000 10 가 가
 , 82 5 8000 92 45 가 가

EPS 92 6 가

92 91 10.7% 가 71 2300 , 68 9900
 11.4% 가 27 3900 , 5.8% 16 1700 , 13.8% 가 25 4300

PS (EPS) (: , %)		1988		1989		1990		1991		1992	
		332,877	445,976	34.0	508,516	14.0	643,587	26.6	712,300	10.7	
가		180,996	199,283	10.1	246,413	23.6	245,952	0.2	273,900	11.4	
		107,195	115,957	8.2	147,610	27.3	171,711	16.3	161,700	5.8	
		40,308	124,369	208.5	105,763	15.0	223,421	111.2	254,300	13.8	
		328,499	439,609	33.8	499,786	13.7	641,084	28.3	689,900	7.6	
	9,016	7,635	15.3	9,702	27.1	13,034	34.3	14,012	7.5		
	341,893	453,611	32.7	518,218	14.2	656,621	26.7	726,312	10.6		
	297,207	322,875	8.6	403,725	25.0	430,697	6.7	449,612	4.4		
	15.0	40.5	-	28.4	-	52.6	-	61.5	-		

PS (EPS) (: , %)		1988		1989		1990		1991		1992	
가		136,729	47.4	148,866	47.2	157,128	39.9	165,724	39.7	171,630	39.4
		1,509	0.5	1,308	0.4	1,304	0.3	1,831	0.4	1,740	0.4
		26,014	9.0	24,942	7.9	54,191	13.7	62,759	15.0	71,000	16.3
		4,390	1.5	5,048	1.6	3,793	1.0	4,172	1.0	5,230	1.2
		31,020	10.8	26,921	8.5	34,147	8.7	33,698	8.1	33,970	7.8
		25,922	9.0	36,789	11.7	58,720	14.9	55,458	13.3	57,060	13.1
		41,121	14.3	40,637	12.9	38,802	9.8	45,381	10.9	51,840	11.9
		21,486	7.5	30,729	9.8	45,938	11.7	48,640	11.6	43,130	9.9
	288,191	100.0	315,240	100.0	394,023	100.0	417,663	100.0	435,600	100.0	

14.3%, 2.2% 24.2%, 21.7%, 19.3%, 18.3%,
 93 PS 25 1000 92 1% 가
 가 12 2800 15% 13 3900 22.8% 가
 25 6700 92 1.3% 가
 , 96 EPS
 , EPS
 가 가 , EPS 6
 10 (KFRA)
 KFRA EPS 92 11 가
 91 JEPSRA 95 EPS 25%
 6 /
 SM
 SM
 A B S
 ABS 가
 82 3 2200 92 29 4500 900% 가
 82 2 3800 92 15 5000 6 가 가 가

ABS (: , %)													
		1988		1989		1990		1991		1992		1993()	
		158,171	172,291	8.9	205,665	19.4	250,254	21.7	292,738	17.0	159,600	9.2	
가		71,324	65,427	8.3	78,121	19.4	76,925	1.5	91,962	19.5	" 85,700	" 6.7	
		49,738	55,070	10.7	53,131	3.5	66,839	25.8	61,343	8.2			
		35,700	53,249	49.2	72,220	35.6	100,224	38.8	135,305	35.0	75,900	13.3	
		156,762	173,746	10.8	203,472	17.1	243,988	19.9	288,610	18.3	161,600	9.7	
		1,990	2,762	38.8	2,648	10.6	1,945	26.5	1,750	10.0	1,650	133.3	
		160,161	175,053	9.3	208,313	19.0	252,199	21.1	294,488	16.8	161,250	-	
		123,052	123,259	0.2	133,900	8.6	145,709	8.8	155,055	6.4	87,350	-	
		30.2	42.0	-	55.6	-	73.1	-	90.0	-	-	-	

ABS (: , %)											
		1988		1989		1990		1991		1992	
가		76,824	63.5	76,868	63.8	78,384	59.7	87,984	61.2	98,168	64.0
		8,774	7.2	9,114	7.6	9,732	7.4	11,490	8.0	11,897	7.8
		434	0.4	483	0.4	405	0.3	381	0.3	350	0.2
		20,358	16.8	20,009	16.6	15,883	12.1	19,462	13.5	10,804	7.1
		14,672	12.1	14,023	11.6	26,848	20.5	24,447	17.0	32,086	20.9
		121,062	100.0	120,497	100.0	131,252	100.0	143,764	100.0	153,305	100.0

92 91 17% 가 29 2800 , 가 19.5% 가 9 1900 , 8.2%
6 1300 , 35% 가 13 300
29 4500 15 5100 90%

15 3300 9 8200 64%
7.8%, 7.1%

5 1900 , 87% 가 1
6000 17.4%, 9100 14.8%, 2 6500 19.6% 5 1500 17.8%

13 1600 , 71% 가 4 4000 47.9%,
3 530 49.8%, 5 2900 39.1% 12 7400 44.2% 1

2 4800 , 83% 가 6030 6.6%, 3700
6.0%, 1 7100 12.6% 2 6800 9.3%

6 800 , 100% 가 1 9000
20.7%, 1 6650 27.1%, 2 4800 18.3% 6 500 21.0%

2 3640 , 68% 가 6900 7.5%, 1410 2.3%,
1 4100 10.4% 2 2400 7.8%

93 15 9600 92 9.2% 가 8 5700 6.7%
가, 7 5900 13.3% 가 9.7% 가 16 1600

93 (1~5) 5 660 2 400 , 1 3200
3 3500 47.6% 1 2

3600

ABS (: , 100 , %)														
			1991	M/S	1992	M/S	1991	M/S	1992	M/S	1991	M/S	1992	M/S
			37,206		51,895		20,291		24,856		126,848		131,561	
			14,990	19.5	15,978	17.4	4,111	5.3	6,032	6.6	34,235	44.5	44,022	47.9
			10,792	19.6	9,076	14.8	2,738	5.0	3,692	6.0	31,242	56.6	30,533	49.8
			10,390	9.3	26,462	19.6	11,438	10.2	17,074	12.6	59,041	52.7	52,867	39.1
			36,172	14.8	51,516	17.8	18,287	7.5	26,798	9.3	124,518	51.0	127,422	44.2
					3,895				2,040				7,751	
			1991	M/S	1992	M/S	1991	M/S	1992	M/S	1991		1992	
			19,140		23,635		46,070		60,791		249,555		292,738	
			5,296	6.9	6,899	7.5	18,293	23.8	19,031	20.7	76,925	31.5	91,962	31.9
			1,918	3.5	1,396	2.3	8,452	15.3	16,646	27.1	55,142	22.6	61,343	21.3
			12,836	11.5	14,094	10.4	18,216	16.3	24,808	18.3	111,921	45.9	135,305	46.9
			20,050	8.2	22,389	7.8	44,961	18.5	60,485	21.0	243,988	100.0	288,610	100.0
					2,079				3,188				18,953	

2 4000 , 8200 , 2600 가 1 800
 15.4% 1 2300
 2 7300 , 8800 , 8980 가 1 7800
 25.3% 1 500
 1 400 , 2900 , 1800 4700
 6.7% 5600
 1 800 , 3000 , 570 3500
 5% 8600
 가 SAN 가 89 GPPS 가 102
 ABS 가 가 131 , 1500 (Vo) 183 ,
 1990 151 , 1640 136 1550
 ABS PP

가 가 HCFC
 가가 Captive 가 ,
 가 가 가 ,

P V C

PVC 가
 PVC 가 PVC
 PVC 가 82 31 1600 92 80 2
 82 20 3300 92 65 3 가 92 23%
 가 가 1000 P-1000(P-800) SK-
 68E(LS-100) 가 62 가 가
 , 7 鐘然化學 ,
 1050 , 12 5000 , 2 46
 5000 , 5 5000 52
 92 30 , 6 36
 가 13.5% 가 40 , 91 21.2% 가 72 7400
 70 5000 15.8% 가 17 6400 , 26.7% 가 12 8000
 92 91 16.3% 가
 57 7000 21 5600 38%
 14 7200 26%, 5 4000 9.4%
 PVC 가 가 EDC · VCM 가 7 가 C & F 650

2/4 5000 3/4 760 50 7 가

91 90 11.9% 12 92 40% 7 2300

PVC (: , %)												
	1988		1989		1990		1991		1992		1993()	
	455,907	464,972	2.0	526,483	13.2	600,331	14.0	727,348	21.2	382,000	6.4	
	245,537	317,894	29.5	302,333	4.9	353,157	16.8	400,766	13.5	320,500	12.4	
	131,808	117,812	10.6	158,357	34.4	152,275	3.8	176,318	15.8			
	64,400	37,935	41.1	52,233	37.7	101,011	93.4	127,939	26.7	82,400	25.8	
	441,744	473,641	7.2	512,923	8.3	606,443	18.2	705,023	16.3	402,900	14.9	
	46,132	62,297	35.0	136,853	119.7	120,506	11.9	72,332	40.0	26,900	-	
	502,039	527,269	5.0	663,336	25.8	720,837	8.7	799,680	10.9	408,900	-	
	423,476	498,003	17.6	597,543	20.0	625,938	4.8	649,416	3.8	347,400	-	
	18.6	5.9	-	11.0	-	15.2	-	23.1	-	-	-	

PVC (: , %)												
	1988		1989		1990		1991		1992		1993	
Footwear	144,617	38.3	158,333	36.4	169,934	36.9	186,952	37.0	215,642	37.4		
	104,115	27.6	111,516	25.6	117,889	25.6	130,106	25.7	147,179	25.5		
	26,889	7.1	30,157	6.9	31,733	6.9	35,332	7.0	37,783	6.5		
	36,322	9.6	41,392	9.5	43,710	9.5	48,343	9.6	53,968	9.4		
	2,975	0.8	4,287	1.0	4,499	1.0	5,027	1.0	5,254	0.9		
	22,166	5.9	25,875	5.9	27,237	5.9	30,307	6.0	32,530	5.6		
	40,260	10.7	64,146	14.7	65,688	14.2	69,365	13.7	84,728	14.7		
	377,344	100.0	435,706	100.0	460,690	100.0	505,432	100.0	577,084	100.0		

PVC (: , 100 , %)													
		1991		1992		1991		1992		1991		1992	
		M/S		M/S		M/S		M/S		M/S			
		317,515	52.9	360,178		282,816	47.1	367,170		600,331		727,348	
		190,430	53.9	204,769	51.1	162,727	46.1	195,997	48.9	353,157	58.2	400,766	56.8
		83,202	60.3	90,255		54,744	39.7	61,059		137,946	55.9	151,314	
		60,939	38.8	58,797	33.3	95,994	61.2	117,521	66.7	156,933	25.9	176,318	25.0
		27,016	42.9	25,480		35,942	57.1	41,218		62,958	25.5	66,698	
		71,231	73.9	81,735	63.9	25,122	26.1	46,204	36.1	96,353	15.9	127,939	18.2
		33,313	72.6	36,089		12,651	27.4	22,041		45,864	10.6	58,130	
		322,600	53.2	345,301	49.0	283,843	46.8	359,722	51.0	606,443	100	705,023	100
		143,531	58.1	151,824		103,338	41.9	124,318		246,868		276,142	
	가			68,488		122,612		155,650				224,138	
				24,418		6,645		14,767				39,185	

92 PVC 32 7000 , 3 3000 36
 34 500
 가 6 8500
 18 8300 857 6100 , 1 6500 44 9500 20
 4800 902 5500
 5 1100 212 3000 , 7700 42 5000 5 9000 254 8000
 7 4000 303 3300 , 7900 57 5600
 8 1700 360 8900
 PVC 31 3000 1373 2400 , 3
 2000 145 34 5300 1518 2400
 30 5100 , 6 2100 36 7000 35
 9700
 가 가 15 6000
 16 5500 507 700 , 3 500 103 5200 19
 6000 610 5900 10 3550 312 9500 , 1
 3900 99 2300 11 7500 412 1800 3 740 117
 4100 , 1 5500 103 100 4 6200 220 4100
 92 PVC 29 9700 937 4300 , 5 9900 305 7600
 35 9700 1243 1800
 91 92 3~10%
 91 53.2% 92 49%
 91 46.8% 4% 가
 51%
 93 38 2000 92 6.4% 가 가 32 500
 12.4% 가, 8 2400 25.8% 가 92 35
 14.9% 가 40 2900
 92 50% 2 5000
 PVC 가 DOP · DINP · DOA · TOTM 가 ,
 가 가
 PVC ,