

1200

...

가 100
PP, PS/ABS PVC, PVC, PU PP가 50%

PP OPP
15, 10, 8, 2~3 56
PS/ABS 8, 1~2

PVC HDPE

(: MT/ , %)			
P P		15	13.5
		15	13.5
		10	9.0
		8	7.2
		3	2.7
		3	2.7
		2	1.8
		56	50.5
PS/ ABS		8	7.2
		2	1.8
		1	0.9
		8	7.2
		1	0.9
	0	—	
		20	18.0
PVC Sheet/		15	13.5
PU/Ink/ /		15	13.5
		5	4.5
		111	100

30
110
OPP Recipe 가 OPP
Recipe
Chisso Recipe
Chisso Kao, NOF, ()
Kao,

NOF,
ICI GMS Atmer

3가
Stearic-di-ethanolamine stearate 60%, GMS(
) 20%, Polyoctylethylenealcohol 20%

GMS 4000PPM
6500~8500PPM

2000PPM

OPP Recipe PP PP
,Kao, Toho, ICI, NOF(Nippon oil fatty)

3~4
65% 가 400~500

3, Toho 2, NOF 20
가 가,
1 OPP

Kao
Feeding